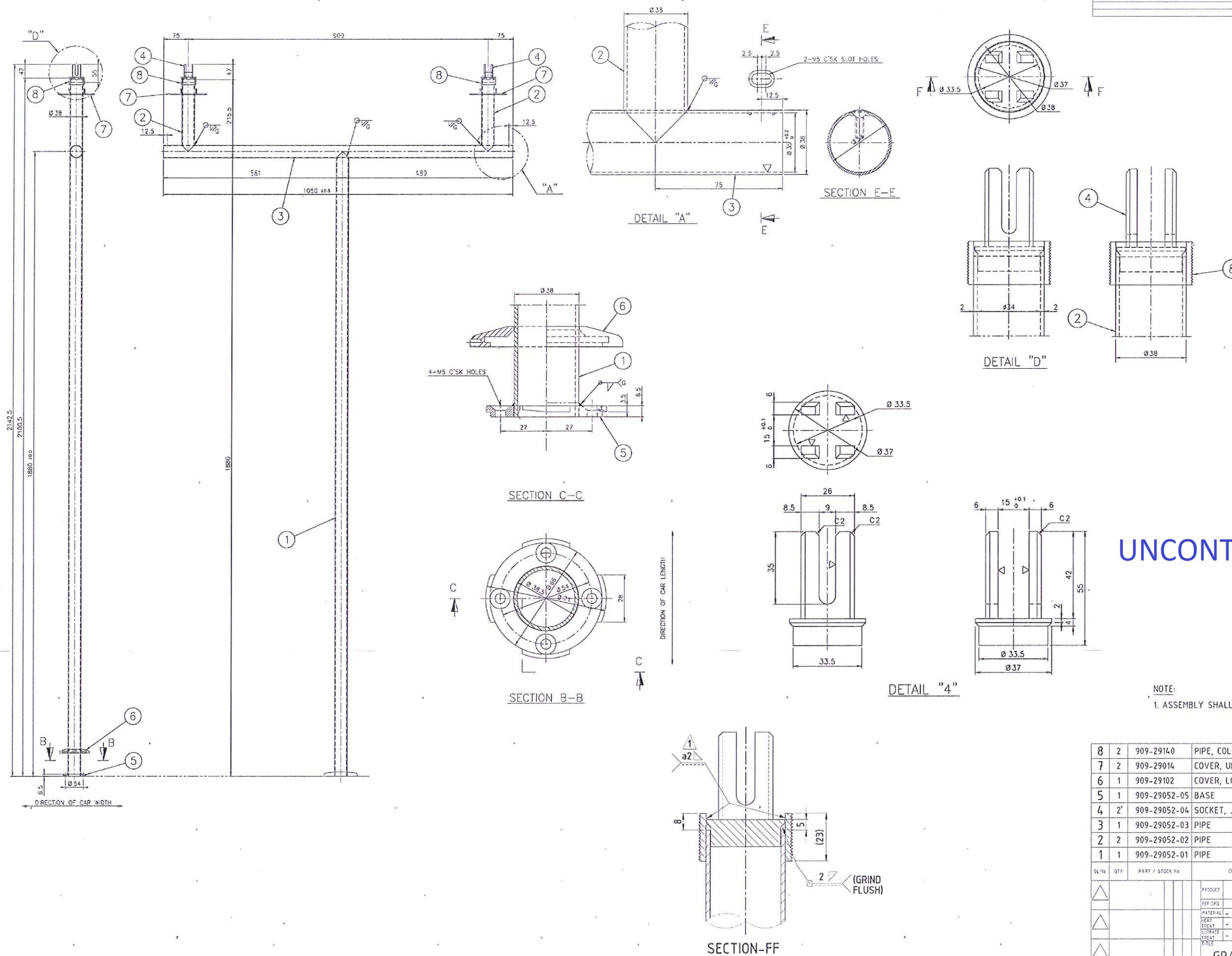


3. TYPING DEVIATIONS FOR LINEAR DIMENSIONS	±0.06	± 0.1	± 0.15	± 0.2	± 0.25	± 0.3	± 0.4	± 0.5	± 0.6	± 0.75	± 1.0	± 1.5	± 2.0	± 2.5	± 3.0	± 4.0	± 5.0	± 6.0	± 7.0	± 8.0	± 9.0	± 10.0	± 12.0	± 15.0	± 20.0	± 25.0	± 30.0	± 35.0	± 40.0	± 45.0	± 50.0	± 60.0	± 70.0	± 80.0	± 90.0	± 100.0	± 120.0	± 150.0	± 200.0	± 250.0	± 300.0	± 350.0	± 400.0	± 450.0	± 500.0	± 600.0	± 700.0	± 800.0	± 900.0	± 1000.0	± 1200.0	± 1500.0	± 2000.0	± 2500.0	± 3000.0	± 3500.0	± 4000.0	± 4500.0	± 5000.0	± 6000.0	± 7000.0	± 8000.0	± 9000.0	± 10000.0	± 12000.0	± 15000.0	± 20000.0	± 25000.0	± 30000.0	± 35000.0	± 40000.0	± 45000.0	± 50000.0	± 60000.0	± 70000.0	± 80000.0	± 90000.0	± 100000.0	± 120000.0	± 150000.0	± 200000.0	± 250000.0	± 300000.0	± 350000.0	± 400000.0	± 450000.0	± 500000.0	± 600000.0	± 700000.0	± 800000.0	± 900000.0	± 1000000.0	± 1200000.0	± 1500000.0	± 2000000.0	± 2500000.0	± 3000000.0	± 3500000.0	± 4000000.0	± 4500000.0	± 5000000.0	± 6000000.0	± 7000000.0	± 8000000.0	± 9000000.0	± 10000000.0	± 12000000.0	± 15000000.0	± 20000000.0	± 25000000.0	± 30000000.0	± 35000000.0	± 40000000.0	± 45000000.0	± 50000000.0	± 60000000.0	± 70000000.0	± 80000000.0	± 90000000.0	± 100000000.0	± 120000000.0	± 150000000.0	± 200000000.0	± 250000000.0	± 300000000.0	± 350000000.0	± 400000000.0	± 450000000.0	± 500000000.0	± 600000000.0	± 700000000.0	± 800000000.0	± 900000000.0	± 1000000000.0	± 1200000000.0	± 1500000000.0	± 2000000000.0	± 2500000000.0	± 3000000000.0	± 3500000000.0	± 4000000000.0	± 4500000000.0	± 5000000000.0	± 6000000000.0	± 7000000000.0	± 8000000000.0	± 9000000000.0	± 10000000000.0	± 12000000000.0	± 15000000000.0	± 20000000000.0	± 25000000000.0	± 30000000000.0	± 35000000000.0	± 40000000000.0	± 45000000000.0	± 50000000000.0	± 60000000000.0	± 70000000000.0	± 80000000000.0	± 90000000000.0	± 100000000000.0	± 120000000000.0	± 150000000000.0	± 200000000000.0	± 250000000000.0	± 300000000000.0	± 350000000000.0	± 400000000000.0	± 450000000000.0	± 500000000000.0	± 600000000000.0	± 700000000000.0	± 800000000000.0	± 900000000000.0	± 1000000000000.0	± 1200000000000.0	± 1500000000000.0	± 2000000000000.0	± 2500000000000.0	± 3000000000000.0	± 3500000000000.0	± 4000000000000.0	± 4500000000000.0	± 5000000000000.0	± 6000000000000.0	± 7000000000000.0	± 8000000000000.0	± 9000000000000.0	± 10000000000000.0	± 12000000000000.0	± 15000000000000.0	± 20000000000000.0	± 25000000000000.0	± 30000000000000.0	± 35000000000000.0	± 40000000000000.0	± 45000000000000.0	± 50000000000000.0	± 60000000000000.0	± 70000000000000.0	± 80000000000000.0	± 90000000000000.0	± 100000000000000.0	± 120000000000000.0	± 150000000000000.0	± 200000000000000.0	± 250000000000000.0	± 300000000000000.0	± 350000000000000.0	± 400000000000000.0	± 450000000000000.0	± 500000000000000.0	± 600000000000000.0	± 700000000000000.0	± 800000000000000.0	± 900000000000000.0	± 1000000000000000.0	± 1200000000000000.0	± 1500000000000000.0	± 2000000000000000.0	± 2500000000000000.0	± 3000000000000000.0	± 3500000000000000.0	± 4000000000000000.0
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UNCONTROLLED

NOTE:
1. ASSEMBLY SHALL CONFORM TO PTS DOC. No. GR/TD/3015.

8	2	1909-29140	PIPE, COLLAR			
2	1	1909-29014	COVER, UPPER			
6	1	1909-29102	COVER, LOWER			
5	1	1909-29052-05	BASE	6.5THK		SUS 304
4	2'	1909-29052-04	SOCKET, JOINT			SUS 304
3	1	1909-29052-03	PIPE	ø38x1.5THK		SUS 304
2	2	1909-29052-02	PIPE	ø38x2THK		SUS 304
1	1	1909-29052-01	PIPE	ø38x2THK		SUS 304

SLNO	QTY	PART / STOCK NO	DESCRIPTION	SIZE	COMPANY STD / IS	WT / KG
					MATERIAL	
DMRC BG METRO CARS						
PRODUCT						
REF DRG						
MATERIAL						
HEAT TREAT						
SURFACE TREAT						
TITLE						
GRAB POLE (T) - (DT CAR)						
APPRO			PV GAYATHRI		24/10/2017	
REV'D			KRISHNA PRASAD		24/10/2017	
CH'D			KRISHNA PRASAD		24/10/2017	
DRAWN			PURUSHOTHAMAN		25/09/2017	
SCALE			1:1		SHEET 1 OF 1	
NTS			DTS		WTH	
DRG NO			1909-29052		AL	

1	IN SECTION - FF WELDING DETAIL - REVISED	DATE: 07/12/15	BY: PURUSHOTHAM	CHK: <i>[Signature]</i>
ALT NO	ECN NO / CHANGES	DATE	BY	CHK


BESL LIMITED

1909-29052